



Product data sheet, July 2009

# Makrolon® multi UV 6/20-20 Multiwall polycarbonate sheet



### Your benefits:

- highly heat-insulating
- cold-bendable
- ideal for barrel vaults

**Makrolon® multi UV 6/20-20** is a 6-wall polycarbonate sheet of 20 mm thickness. It combines high light transmission, excellent thermal insulation and excellent weather resistance. The sheet is lightweight, impact resistant and easy to install.

**Makrolon® multi UV 6/20-20** is ideal for cold-curved barrel vaults. It can also be installed as flat glazing.

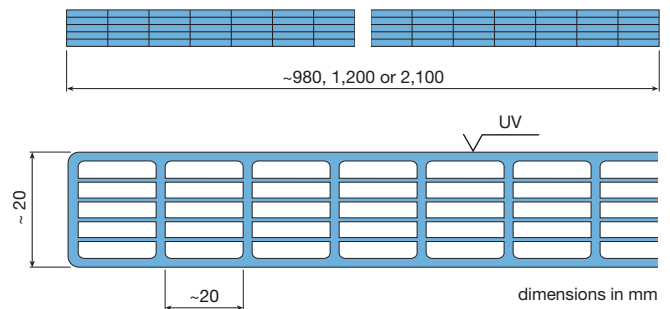
- industrial glazing, sports halls
- skylights, barrel vaults
- northlight glazing
- swimming pool covers
- covered walkways
- greenhouses
- roofing

The sheets are produced with a coextruded UV-protective layer, which is homogeneously fused with the sheet material. This UV-protected side must be installed facing upwards/outwards. It provides **Makrolon® multi UV** with a highly effective protection against weathering, guaranteed for 10 years.

### TECHNICAL DATA (TYPICAL VALUES)

Area weight	3.1 kg/m <sup>2</sup>	
Sheet width	980, 1,200 and 2,100 mm	
Possible delivery lengths	2,000 to 11,000 mm	
Minimum permissible cold-bending radius <sup>(1)</sup>	3,000 mm	
Light transmittance $\tau_{D65}$ (UV-absorbing)	clear 1099: white 1146:	ca. 58 % ca. 47 %
Total energy transmission g	clear 1099: white 1146:	ca. 57 % ca. 47 %
Heat transfer coefficient (ASTM C 976/90) U <sub>g</sub>	1.67 W/m <sup>2</sup> K	
Coefficient of thermal expansion $\alpha$	0.065 mm/m °C	
Possible expansion due to heat and moisture	3 mm/m	
Max. service temperature without load	120 °C	
Weighted sound reduction index	20 dB	
Fire rating <sup>(2)</sup>	clear 1099, white 1146 clear 1099 white 1146 clear 1099 wall and roofing	B-s1, d0 (EN 13501-1) B2 (DIN 4102) M2 (NF P 92501/505) class UNO (CSE RF 2/75/A & 3/77)
Ball impact resistance (to DIN 18032, Part 3)	resistant to ball impact (including hockey balls)	

<sup>(1)</sup> The cold-bending must be parallel to the ribs of the sheets, never crosswise (risk of buckling)  
<sup>(2)</sup> fire certificates are limited in time, always check if the mentioned certificate is still valid



Product Liability Clause: This information and our technical advice – whether verbal, in writing or by way of trials – are given in good faith but without warranty, and this also applies where proprietary rights of third parties are involved. Our advice does not release you from the obligation to verify the information currently provided – especially that contained in our safety data and technical information sheets – and to test products as to their suitability for the intended processes and uses. The application, use and processing of our products and the products manufactured by you on the basis of our technical advice are beyond our control and, therefore, entirely your own responsibility. Our products are sold in accordance with the current version of our General Conditions of Sale and Delivery.



**makrolon®**  
multi UV

Product data sheet, July 2009

# Makrolon® multi UV 6/20-20

## Multiwall polycarbonate sheet



**S-Line** Bayer Sheet Europe S-Line, the standard product line, represents a range of certified quality products which offer the reliable solution for most applications.

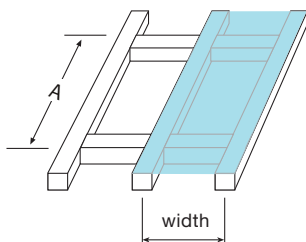
If **Makrolon® multi UV 6/20-20** is used in applications of roofing or walling, the forces applied by wind and snow loads must be absorbed by a suitable sub-structure. We recommend taking the support distance for each load from the diagram.

The diagram shows the load bearing capacity for **Makrolon® multi UV 6/20-20** (supported on all sides, rebate depth  $\geq 20$  mm). If the rebate depth is smaller, the support distances should be reduced suitably for the given load. For pure wind loads the loads may be increased by a factor of 1.1.

If sufficiently stable profiles are used, the load increases by a factor of 1.2. 1,050 mm width is measured in a two-field arrangement of a 2,100 mm wide sheet. You can find further sheet widths and statements on barrel vaults in the Technical Manual.

### Load bearing characteristics (determination):

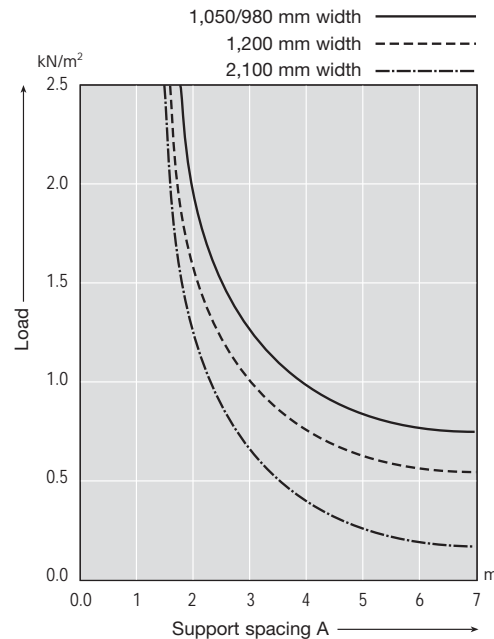
The system resistance (boundary state of load bearing capacity) of **Makrolon® multi UV 6/20-20** was determined in accordance with European guideline ETAG 10 (European Technical Approval on "self-supporting light-transmitting roofing systems", which came into force in September 2002) in real tests. The characteristic values of system resistance were determined in an unfavorable system, i.e. the sheets were not fixed, but laid loosely. The loads are applied as uniformly distributed linear loads, i.e. load components acting vertically on the sheet, e.g. snow.



These values are guide values, which were determined in extensive tests on real systems carried out by the KPF in Erkelenz/Germany (testing, monitoring and certification centre recognized by the building inspectorate). Adequate safety values, which should be assessed on a case-by-case basis, are to be observed with regard to these values.

In general, experience has shown that a safety factor of 1.3 is adequate with regard to the measured resistance values. This safety factor is included in the load table and the diagram.

**These statements do not replace the specified national certificates, e.g. building inspectorate approval (Bauaufsichtliche Zulassung Germany), Avis Techniques (France), etc.**



Load	kN/m <sup>2</sup>	0.75	1.0	1.25	1.5	2.0	Width in mm
Length or support spacing A	m	$\infty$	4.0	3.0	2.5	2.0	1,050/980
	m	4.0	3.0	2.5	2.1	1.7	1,200
	m	2.8	2.2	2.0	1.9	1.6	2,100

Bayer Sheet Europe also produces solid sheets in polycarbonate (Makrolon® GP) and in polyester (Vivak® and Axpert®). For more information, take a look at [www.bayersheeteurope.com](http://www.bayersheeteurope.com).

Bayer Sheet Europe GmbH  
 Otto-Hesse-Straße 19/T9, 64293 Darmstadt, Germany  
 Tel. +49 6151 13 03-0  
 Fax +49 6151 13 03-500  
[www.bayersheeteurope.com](http://www.bayersheeteurope.com)  
[sales@bayersheeteurope.com](mailto:sales@bayersheeteurope.com)

 Bayer MaterialScience Company

 **makrolon®**  
multi UV